

# VOLVO TRUCKS

## (Includes Volvo-White-GM 1981-2001)

General information as follows:

Identify the lock you need by the key blank used and the design of lock compared to the illustrations.

Identify which tumblers and keying kits to use according to the separate chart organized by the key blank numbers at the bottom of this section.

Locks using Chrysler Y159 keyway are available only from Volvo truck dealers. While the keyway and locks are similar to Chrysler and other heavy truck locks, they are not interchangeable, and also the tumblers are not interchangeable.

Locks using high security S60HFP keys are available only from Volvo truck dealers, tumblers are available from ASP, see the tumbler section at the end of this file.

## IGNITION LOCKS

If the lock uses RA4 / 1970AM single sided key (B&S Groove 60), uncoded plugs are available as follows: (illustration shows keys for reference only, not included with the uncoded plug)

C-43-111 - 3 tumbler version (switch made by Pollak - most commonly found)



C-43-105 - 5 tumbler version (switch made by Cole Hersee)



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### DOOR LOCKS

If the lock uses RA4 / 1970AM single sided key (B&S Groove 60) with pawl:

D-61-101 - single coded door lock with reversible pawl

DP-61-101 - keyed alike pair

These locks may be disassembled for rekeying without removing a face cap.



### TUMBLERS AND KEYING KITS:

Key Blank	Tumbler #1 depth	Tumbler #2 depth	Tumbler #3 depth	Tumbler #4 depth	Tumbler #5 depth	Springs	Keying kits and Notes
S60HFP	P-32-171	P-32-172	P-32-173	P-32-174		P-31-100	A-32-104 keying kit
RA4 1970AM	P-43-101	P-43-112	P-43-113	P-43-114	P-43-115	RP6429	A-43-101 keying kit