General information as follows:

- 1. Key blank references are for the profile only, using one of the more well-known blank numbers. This list does not include all variations of different head shapes, lengths, or transponders, the main object is to identify which key profile enters the lock.
- 2. The dual part numbers for the same applications are the same part numbers at the same price. The number beginning with LC are Lockcraft part numbers. The ASP format part number (such as beginning with C-42-) are from the days when ASP sold only the original Ford production parts made by Hurd in Tennessee. The 10-cut Ford ignition locks now sold by ASP are those which are approved by Ford Motor Co. the same as previously produced by Hurd.
- 3. Items marked DWO are discontinued when out. The part numbers are listed for the benefit of those who already have stock.

Model	Years	Key	Part description	Part no.	Part description	Part no,	Notes
Bobcat	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Bobcat	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Bobcat	2/76-80	H51	Coded cylinder	C-42-406 LC1406	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Caliente	1966-70	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Caliente	1970-71	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Capri	1970-75	X86	Coded cylinder	C-18-102		J81J keyway ype. C-00-10	, exact replacement cylinder is no 1 may be substituted with minor
Capri	1976-77	X86	Coded cylinder	C-18-102	Use tumbler series P-18-	111/114	
Capri	1978	X86	Coded cylinder	C-18-103	Use tumbler series P-18-	111/114	
Capri	1979-86	H51	Coded cylinder chrome	C-42-407 LC1407	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Сарп	1979-00	пот	Coded cylinder black	C-42-409 LC1409	Uncoded cylinder	LC1409U	Use tumbler series P-42-131/135
Capri	1990-94	MZ13	Coded cylinder	C-20-121	Use tumbler series P-20-	111/164	
Colony Park station wagon	1957-59	H27	Coded cylinder	C-42-400 LC1400	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Colony Park station wagon	1960-64	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185
Colony Park station wagon	1965-69	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Colony Park station wagon	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Colony Park station wagon	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Colony Park station wagon	2/76-78	H51	Coded cylinder	C-42-406 LC1406		nger availabl	e. Coded cylinders can be easily
Colony Park station wagon	1979-89	H51	Coded cylinder	C-42-407 LC1407	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Colony Park station wagon	1990-91	H54	Coded cylinder	C-42-150	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Comet	1960-65	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185
Comet	1966-69	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Comet	1971 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Comet	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key
Comet	2/76-78	H51	Coded cylinder	C-42-406 LC1406		nger availabl	e. Coded cylinders can be easily
Commuter station wagon	1957-59	H27	Coded cylinder	C-42-400 LC1400		nger availabl	e. Coded cylinders can be easily
Commuter	1			C-42-401	1	LC1401U	Use tumbler series P-42-181/185

Scroll down for more

Commuter	1965-68	H51	Coded cylinder	C-42-402			e. Coded cylinders can be easily		
station wagon			·	LC1402 C-42-402	disassembled and rekeye Uncoded cylinder is no lo		nal car key e. Coded cylinders can be easily		
Cougar	1967-69	H51	Coded cylinder	LC1402	disassembled and rekeye	ed to the origin	nal car key		
Cougar	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	disassembled and rekeye	ed to the origin			
Cougar	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	disassembled and rekeye	ed to the origin			
Cougar	2/76-79	H51	Coded cylinder	C-42-406 Uncoded cylinder is no longer available. LC1406 disassembled and rekeyed to the original					
Cougar	1980-82	H51	Coded cylinder	C-42-407 LC1407	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key		
Cougar	1983-84	H51	Coded cylinder	C-42-409 LC1409	Uncoded cylinder is no lo	nger available	e. Coded cylinders can be easily		
Cougar	1984-93	H54	Coded cylinder (Chrome only)	led cylinder C-42-110 disassembled and rekeyed to the original car.					
Cougar	1994-95	H54	Coded cylinder	Uncoded cylinder is no longer available. Coded cylinders					
			Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055		
Cougar	1996-98	H75	NOTE: C-42-195 repla includes tumblers and s	ces C-42-182,	C-42-185, and LC6177U.		the no-sidebar design lock and		
			Uncoded cylinder	C-42-167	Coded cylinder	C-42-160 (DWO)	These locks are now in short supply due to closing of the Hurd factory		
Cougar	1999-02	H54			I ginal Valeo keys have an ex t keys without the groove ca	tra groove do	wn the blade so it looks like an 8-cut,		
Grand Marquis	1983-89	H51	Coded cylinder	C-42-407	Uncoded cylinder is no lo	nger available	e. Coded cylinders can be easily		
Grand Marquis	1990-95	H54	Coded cylinder	LC1407 C-42-150		nger available	e. Coded cylinders can be easily		
Granu Marquis	1990-93	1104	,	C-42-150 C-42-195	disassembled and rekeye	ed to the origin C-42-184			
Grand Marquis	1996- 3/05	H75	Uncoded cylinder  NOTE: C-42-195 repla	see note	C-42-185 and I C6177U	LC6177 C-42-195 is	Use tumbler series P-42-051/055 the no-sidebar design lock and		
			includes tumblers and s	prings for asse	embly.				
Grand Marquis	4/05-08	H75	Use tumbler series P-42	C-42-407	Replacement lock service particular lock service parti		e. Coded cylinders can be easily		
Lynx / LN7	1981-87	7 H51	Coded cylinder chrome	LC1407 C-42-409	disassembled and rekeye	ed to the origin	nal car key		
			Coded cylinder black	LC1409 C-42-401	Uncoded cylinder	LC1409U	Use tumbler series P-42-131/135		
Marauder	1963-64	H27	Coded cylinder	LC1401 C-42-402	Uncoded cylinder Uncoded cylinder is no lo	LC1401U	Use tumbler series P-42-181/185 e. Coded cylinders can be easily		
Marauder	1965-69	H51	Coded cylinder LC1402 disassembled and rekeyed to the original car key						
Marauder	1970	H51	Coded cylinder  C-42-404 LC1404 Uncoded cylinder is no longer available. Coded cylinders car disassembled and rekeyed to the original car key						
Marauder	2003-05	H75	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055		
Watauuci			NOTE: C-42-195 replaces C-42-182, C-42-185, and LC6177U. C-42-195 is the no-sidebar design lock and includes tumblers and springs for assembly.						
			Uncoded cylinder (no turn knob)	C-42-197 (see note)	Uncoded service pack in	cludes tumble	rs and springs for assembly		
Mariner	2005-07	H75	plug as used on some n from the steering column the clip interlocks with the lock being replaced may	nodels. The representation in the representa	retaining pin of C-42-197 ca until the plug is turned. The prevent removing the cylinder on the back of the new C-42	innot be depre nis is different er without turr -197 lock, alth	large black clip which fits onto the rear of the be depressed to remove the cylinder assembly different from the C-42-187 design lock that hout turning the cylinder. The clip from the lock, although because of the different		
			retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.						
				C-42-197	s available from Ford dealers only  -42-197				
Mariner	2008-11	H75	Uncoded service pack (see note) Includes tumblers and springs for assembly  NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder asser from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal the cylinder assembly from the lock housing.						
Marquis	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key		
Marquis	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405		nger availabl	e. Coded cylinders can be easily		
Marquis	2/76-78	H51	Coded cylinder	C-42-406 LC1406		nger availabl	e. Coded cylinders can be easily		
Marquis	1979-82	H51	Coded cylinder	C-42-407 LC1407		nger availabl	e. Coded cylinders can be easily		
Marquis	1983-86	H51	Coded cylinder	C-42-409 LC1409	Uncoded cylinder	LC1409U	Use tumbler series P-42-131/135		
		1	1 -	LC 1409	l				

Meteor	1962-63	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185			
			Uncoded service pack C-42-197 (see note) Includes tumblers and springs for assembly							
Milan	2006-11	H75	NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assem from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.							
Monarch	1974- 1/76	H51	Coded cylinder	C-42-405 LC1405	e. Coded cylinders can be easily nal car key					
Monarch	2/76-80	H51	Coded cylinder	C-42-407 LC1407	disassembled and rekeye	ed to the origin				
Montclair	1955-59	H27	Coded cylinder	C-42-400 LC1400	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key			
Montclair	1960-64	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185			
Montclair	1965-68	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key			
Montego	1968-69	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder is no lo disassembled and rekeye					
Montego	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no lo disassembled and rekeye					
Montego	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key			
Montego	2/76-end of 1976	H51	Coded cylinder	C-42-406 LC1406	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key			
			Uncoded service pack  C-42-197 (see note)  Includes tumblers and springs for assembly							
Montego	2005-07	H75	NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of t plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assen from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.							
Monterey	1952-59	H27	Coded cylinder	C-42-400 LC1400	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key			
Monterey	1960-64	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185			
Monterey	1965-69	H51	Coded cylinder	C-42-402 LC1402	disassembled and rekeye	ed to the origin				
Monterey	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder is no longer available. Coded cylinders can be easily disassembled and rekeyed to the original car key					
Monterey	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	disassembled and rekeyed to the original car key					
Monterey	2/76-78	H51	Coded cylinder	C-42-406 LC1406	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key			
Monterey	2004-07	H75	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055			
Wonterey	2004-07	11/3	NOTE: C-42-195 replace includes tumblers and specific control of the control of t		C-42-185, and LC6177U. mbly.	C-42-195 is	the no-sidebar design lock and			
Mountaine	1007.00	LIZE	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055			
Mountaineer	1997-00	H75	NOTE: C-42-195 replace includes tumblers and sp			C-42-195 is	the no-sidebar design lock and			
			Uncoded service pack	C-42-197 (see note)						
Mountaineer	2001-10	H75	NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.							
	1995-00	H54	Uncoded cylinder	C-42-167	Coded cylinder	C-42-160 (DWO)	These locks are now in short supply due to closing of the Hurd factory			
Mystique				NFUSION: Original Valeo keys have an extra groove down the blade so it looks like an 8-cut, cut and all 10-cut keys without the groove can be used.						
	1958-59	H27	Coded cylinder	C-42-400 LC1400		nger availabl	e. Coded cylinders can be easily nal car key			
Park Lane			i .			o ogii				
Park Lane Park Lane	1960-64	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185			
	1960-64 1965-68	H27 H51	Coded cylinder  Coded cylinder	C-42-401 LC1401 C-42-402 LC1402	*	nger availabl	e. Coded cylinders can be easily			

Scroll down for more

S-55	1966-67	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key					
Sable	1986-89	H54	Uncoded cylinder	C-42-137	Coded cylinder	C-42-130	Use tumbler series P-42-191/195					
Sable	1990-95	H54	Coded cylinder	C-42-140	Uncoded cylinder is no longer available. Coded cylinders can be easily disassembled and rekeyed to the original car key							
Coble	1006.07	UZE			C-42-184 LC6177	Use tumbler series P-42-051/055						
Sable	1996-07	H75	NOTE: C-42-195 replaces C-42-182, C-42-185, and LC6177U. C-42-195 is the no-sidebar design lock and									
			includes tumblers and s									
			Uncoded service pack C-42-197 (see note) Includes tumblers and springs for assembly									
Sable	2008-09	H75	plug as used on some m from the steering column the clip interlocks with the lock being replaced may	nodels. The range of the housing to pay the housing to pay the installed of the interlocking further of the housing further locking further lo	etaining pin of C-42-197 ca until the plug is turned. The prevent removing the cylinder in the back of the new C-42 anction of the clip is not important	nnot be deprents is different er without turr -197 lock, alth	large black clip which fits onto the rear of the be depressed to remove the cylinder assembly different from the C-42-187 design lock that nout turning the cylinder. The clip from the lock, although because of the different for security against unauthorized removal of					
_			Coded cylinder chrome	C-42-407 LC1407			e. Coded cylinders can be easily					
Topaz	1984-87	H51	Coded cylinder black	C-42-409 LC1409	Uncoded cylinder	LC1409U	Use tumbler series P-42-131/135					
Topaz	1988-94	H54	Coded cylinder (Chrome only)	C-42-110	e. Coded cylinders can be easily nal car key. Also locks with black							
Tracer	1988-90	MZ13	Complete lock without switch	C-20-208	Uncoded plug and lock repair kit	C-20-108 (DWO)	C-20-108 contains plug, face cap, springs, locking bar, & seal plate Use tumbler series P-20-111/164					
Tracer	1991-93	93 H54	Uncoded cylinder manual transmission	C-42-193	Complete lock & switch manual trans	C-42-291	Use tumbler series P-42-191/195					
Tracer			Uncoded cylinder automatic transmission	C-42-194	Complete lock & switch automatic trans.	C-42-292	Ose tumbler series F-42-191/195					
Tracer	1994-	H54	Uncoded cylinder manual transmission	C-42-193	Complete lock & switch manual trans	C-42-293	Use tumbler series P-42-191/195					
Hacei	11/30/95	1154	Uncoded cylinder automatic transmission	C-42-194	Complete lock & switch automatic trans.	C-42-294	030 tulliblet 361163 1 -42-13 1/193					
Tracer	12/1/95 to 1996	MZ19	Complete lock & switch automatic transmission	C-20-244 (DWO)	Complete lock & switch manual trans	C-20-245 (DWO)	Use tumbler series P-20-131/155					
Tracer	1997-99	X221	Complete lock & switch automatic transmission	C-20-228 (DWO)	Complete lock & switch manual trans	C-20-227 (DWO	Use tumbler series P-20-131/155					
Villager station wagon	1965-92		see Monterey, Marquis,	Grand Marqui								
Villager minivan	1993-96	H54	Coded cylinder	C-42-150	disassembled and rekeye		e. Coded cylinders can be easily nal car key					
Villager minivan	1996-02	H75	Replacement locks avai Use tumbler series P-42		ittec							
Zephyr	1978-83	H51	Coded cylinder	C-42-407 LC1407	Uncoded cylinder is no lo disassembled and rekeye		e. Coded cylinders can be easily nal car key					
Mercury Trucks (Canada)	1953-72		See Ford Pickup, Ford \	/an, or Ford H	eavy Trucks							

## Which tumblers and keying kits to use:

The chart below lists which tumblers and keying kits to use according to which key blank the lock uses. Some of these parts are no longer available for new purchase but are listed for the benefit of those who already have them (marked DWO / Discontinued When Out).

Key Blank	Tumbler #1 depth	Tumbler #2 depth	Tumbler #3 depth	Tumbler #4 depth	Tumbler #5 depth	Springs	Keying kits and Notes
H27 / H26	P-42-181	P-42-182	P-42-183	P-42-184	P-42-185	P-42-180	A-42-108 current keying kit – no longer available for purchase. Refill tumblers will continue to be available until sold out
H50 / H51	P-42-131	P-42-132	P-42-133	P-42-134	P-42-135	P-42-130	A-42-110 current keying kit  Also contained in A-42-150 kit no longer available for purchase (DWO)
H54	P-42-191	P-42-192	P-42-193	P-42-194	P-42-195	P-42-190	A-42-111 current keying kit no longer available for purchase.  Refill tumblers will continue to be available until sold out  Also contained in A-42-150 keying kits no longer available for purchase (DWO)

Scroll down for more

H75 sidebar locks only	P-42-051 RP5049	P-42-052 RP5050	P-42-053 RP5052	P-42-054 RP5053	P-42-055 RP5054	RP5055	A-42-109 keying kit (DWO) Refill packs continue to be available
H75 locks without sidebar	P-42-151	P-42-152	P-42-153	P-42-154	P-42-155	P-42-140	A-42-113 current keying kit  (Used on Grand Marquis, Mariner, Milan, and others
HU101	P-18-151 #1L P-18-161 #1R	P-18-152 #2L P-18-162 #2R	P-18-153 #3L P-18-163 #3R	P-18-154 #4L P-18-164 #4R	P-18-155 #5L P-18-165 #5R	P-31-100	A-18-111 current keying kit
MZ13	P-20-111	P-20-162	P-20-163	P-20-164		P-00-100	A-20-150 current keying kit containing this and the MZ19 series  Also contained in keying kit A-20-100 and A-20-101 no longer available for purchase (DWO)
MZ19	P-20-131	P-20-132	P-20-133	P-20-144	P-20-155	P-00-100	A-20-103 current keying kit containing only this series  A-20-150 current keying kit containing this and the MZ13 series  Also contained in keying kit A-20-100 and A-20-102 no longer available for purchase (DWO)
X86 (TC code series)	P-18-111	P-18-112	P-18-113	P-18-114		P-31-100	A-18-107 current keying kit
X221	P-20-131	P-20-132	P-20-133	P-20-144	P-20-155	P-00-100	A-20-103 current keying kit containing only this series  A-20-150 current keying kit containing this and the MZ13 series  Also contained in keying kit A-20-100 and A-20-102 no longer available for purchase (DWO)