

# LINCOLN IGNITION LOCKS

General information as follows:

1. Key blank references are for the profile only, using one of the more well-known blank numbers. This list does not include all variations of different head shapes, lengths, or transponders, the main object is to identify which key profile enters the lock.
2. The dual part numbers for the same applications are the same part numbers at the same price. The number beginning with LC are Lockcraft part numbers. The ASP format part number (such as beginning with C-42-) are from the days when ASP sold only the original Ford production parts made by Hurd in Tennessee. The 10-cut Ford ignition locks now sold by ASP are those which are approved by Ford Motor Co. the same as previously produced by Hurd.
3. Items marked DWO are discontinued when out. The part numbers are listed for the benefit of those who already have stock.

Model	Years	Key	Part description	Part no.	Part description	Part no.	Notes
All	1952-59	H27	Coded cylinder	C-42-400 LC1400	Uncoded cylinder	LC1400U (DWO)	Use tumbler series P-42-181/185
All	1960-65	H27	Coded cylinder	C-42-401 LC1401	Uncoded cylinder	LC1401U	Use tumbler series P-42-181/185
All	1966-69	H51	Coded cylinder	C-42-402 LC1402	Uncoded cylinder	LC1402U	Use tumbler series P-42-131/135
All	1970 to 5/14/73	H51	Coded cylinder	C-42-404 LC1404	Uncoded cylinder	LC1404U	Use tumbler series P-42-131/135
All	5/15/73 to 1/76	H51	Coded cylinder	C-42-405 LC1405	Uncoded cylinder	LC1405U (DWO)	Use tumbler series P-42-131/135
All	2/76-79	H51	Coded cylinder	C-42-406 LC1406	Uncoded cylinder	LC1406U (DWO)	Use tumbler series P-42-131/135
Aviator	2003-05	H75	Uncoded cylinder	C-42-197 see note	Tumblers included in the uncoded service pack		
			NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.				
Blackwood	2002-03	H75	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055
			NOTE: C-42-195 replaces C-42-182, C-42-185, and LC6177U. C-42-195 is the no-sidebar design lock and includes tumblers and springs for assembly.				
Continental	1982-84	H51	Coded cylinder	C-42-409 LC1409	Uncoded cylinder	LC1409U	Use tumbler series P-42-131/135
Continental	1985-87	H54	Uncoded cylinder	C-42-117	Coded cylinder	C-42-110	Use tumbler series P-42-191/195
Continental	1988- 3/90	H54	Uncoded cylinder	C-42-137	Coded cylinder	C-42-130	Use tumbler series P-42-191/195
Continental	3/90- 1995	H54	Uncoded cylinder Cars without transponder	C-42-157	Coded cylinder Cars without transponder	C-42-150	Use tumbler series P-42-191/195
Continental	1995	H54 (H73PT)	Coded cylinder cars with transponder	C-42-149	Use tumbler series P-42-191/195		
Continental	1996-02	H75	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055
			NOTE: C-42-195 replaces C-42-182, C-42-185, and LC6177U. C-42-195 is the no-sidebar design lock and includes tumblers and springs for assembly.				
LS	2000-07	H75	Replacement locks available from Strattec.				
Mark LT	2006-14	H75	Uncoded cylinder	C-42-197 see note	Tumblers included in the uncoded service pack		
			NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.				
Mark VI	1980-84	H51	Coded cylinder	C-42-407 LC1407	Uncoded cylinder	LC1407U (DWO)	Use tumbler series P-42-131/135

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Mark VII	1984-92	H54	Uncoded cylinder	C-42-127	Coded cylinder	C-42-120	Use tumbler series P-42-191/195	
Mark VIII	1993-96	H54	Uncoded cylinder	C-42-147	Coded cylinder	C-42-140	Use tumbler series P-42-191/195	
Mark VIII	1996-98	H75	Replacement locks available from Strattec					
MKX	2007-14	H75	Uncoded cylinder	C-42-197 see note	Tumblers included in the uncoded service pack			
			NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.					
MKX	2015-18		Pushbutton start only					
MKZ	2007-13	H75	Uncoded cylinder	C-42-197 see note	Tumblers included in the uncoded service pack			
			NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.					
MKZ	2014-18		Pushbutton start only					
Navigator	1998-02	H75	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055	
			NOTE: C-42-195 replaces C-42-182, C-42-185, and LC6177U. C-42-195 is the no-sidebar design lock and includes tumblers and springs for assembly.					
Navigator	2003-17	H75	Uncoded cylinder	C-42-197 see note	Tumblers included in the uncoded service pack			
			NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.					
Town Car	1980-84	H51	Coded cylinder	C-42-407 LC1407	Uncoded cylinder	LC1407U (DWO)	Use tumbler series P-42-131/135	
Town Car	1985-89	H54	Uncoded cylinder	C-42-117	Coded cylinder	C-42-110	Use tumbler series P-42-191/195	
Town Car	1990-96	H54	Uncoded cylinder	C-42-157	Coded cylinder	C-42-150	Use tumbler series P-42-191/195	
Town Car	1996-3/05	H75	Uncoded cylinder	C-42-195 see note	Coded cylinder	C-42-184 LC6177	Use tumbler series P-42-051/055	
			NOTE: C-42-195 replaces C-42-182, C-42-185, and LC6177U. C-42-195 is the no-sidebar design lock and includes tumblers and springs for assembly.					
Town Car	4/05-11	H75	Uncoded service pack	C-42-172 (DWO)	Use tumbler series P-42-151/155 Replacement lock service package now available from Strattec			
Versailles	1978-80	H51	Coded cylinder	C-42-406 LC1406	Uncoded cylinder	LC1406U (DWO)	Use tumbler series P-42-131/135	
Zephyr	2006	H75	Uncoded cylinder	C-42-197 see note	Tumblers included in the uncoded service pack			
			NOTE: C-42-197 replaces C-42-187. C-42-197 does not include the large black clip which fits onto the rear of the plug as used on some models. The retaining pin of C-42-197 cannot be depressed to remove the cylinder assembly from the steering column lock housing until the plug is turned. This is different from the C-42-187 design lock that the clip interlocks with the housing to prevent removing the cylinder without turning the cylinder. The clip from the lock being replaced may be installed on the back of the new C-42-197 lock, although because of the different retaining pin design the interlocking function of the clip is not important for security against unauthorized removal of the cylinder assembly from the lock housing.					

Scroll down for tumbler and keying kit information

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Which tumblers and keying kits to use:

The chart below lists which tumblers and keying kits to use according to which key blank the lock uses. Some of these parts are no longer available for new purchase but are listed for the benefit of those who already have them (marked DWO / Discontinued When Out).

Key Blank	Tumbler #1 depth	Tumbler #2 depth	Tumbler #3 depth	Tumbler #4 depth	Tumbler #5 depth	Springs	Keying kits and Notes
H27 / H26	P-42-181	P-42-182	P-42-183	P-42-184	P-42-185	P-42-180	A-42-108 current keying kit
H50 / H51	P-42-131	P-42-132	P-42-133	P-42-134	P-42-135	P-42-130	A-42-110 current keying kit Also contained in A-42-150 kit no longer available for purchase (DWO)
H54 H73PT	P-42-191	P-42-192	P-42-193	P-42-194	P-42-195	P-42-190	A-42-111 current keying kit Also contained in A-42-150 keying kits no longer available for purchase (DWO)
H75 sidebar locks only	P-42-051 RP5049	P-42-052 RP5050	P-42-053 RP5052	P-42-054 RP5053	P-42-055 RP5054	RP5055	A-42-109 keying kit (DWO) Refill packs continue to be available
H75 locks without sidebar	P-42-151	P-42-152	P-42-153	P-42-154	P-42-155	P-42-140	A-42-113 current keying kit (Used on Town Car, Zephyr, & others)
HU101	P-18-151 #1L	P-18-152 #2L	P-18-153 #3L	P-18-154 #4L	P-18-155 #5L	P-31-100	A-18-111 current keying kit
	P-18-161 #1R	P-18-162 #2R	P-18-163 #3R	P-18-164 #4R	P-18-165 #5R		