

INTERNATIONAL LOCKS (INCLUDING NAVISTAR)

Includes Pickups, Scout, Travelall, medium duty trucks, and heavy duty semi trucks.

General information as follows:

Identify the lock you need by the key blank used and the design of lock compared to the illustrations.

Identify which tumblers and keying kits to use according to the separate chart organized by the key blank numbers at the bottom of this section.

IGNITION LOCKS

If the lock uses B5 / 1098DB single sided key (B&S Groove 3), use part no. C-43-102 uncoded plug (illustration shows keys for reference only, not included with the uncoded plug)



If the lock uses RA4 / 1970AM single sided key (B&S Groove 60), non-locking steering, use part no. C-43-101 uncoded plug (illustration shows keys for reference only, not included with the uncoded plug)



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If the lock uses RA4 / 1970AM single sided key with locking steering, use substitute lock LC1425 coded lock. This design lock using RA4 / 1970AM key is no longer available. LC1425 is the same lock with a General Motors keyway which will work in the vehicle but cannot be rekeyed to match the original key.



If the lock uses 1629P double sided key, use part no. C-56-102 uncoded plug (illustration shows keys for reference only, not included with the uncoded plug)



DOOR LOCKS

If the lock uses B5 / 1098DB single sided key (B&S Groove 3) with shaft:

Shaft length 4.5 inches from swivel to the end of the shaft (cut to match original if necessary)

D-43-100 - single door lock coded

DP-43-100 - keyed alike pair

These locks may be disassembled for rekeying without removing a face cap.



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If the lock uses RA4 / 1970AM single sided key (B&S Groove 60) with 1.2 inch diameter face cap:
D-43-203 - single door lock service pack includes spare face cap for rekeying and reversible pawl for right or left side

Spare face caps are available as part no. P-43-203 - 5 caps per package



If the lock uses RA4 / 1970AM single sided key (B&S Groove 60) with 1 inch diameter face cap:
D-43-204 - single door lock coded with spare face cap for rekeying and reversible pawl for right or left side (NOTE: to use this lock on the baggage compartment door the original pawl must be reused.)

Spare face caps are available as part no. P-43-204 - 5 caps per package



If the lock uses 1629P double sided key:

D-59-101 - single door lock coded with spare face cap for rekeying, pawl not included

Spare face caps are available as part no. P-44-201 (RP6218) - 5 caps per package



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Most models 2017-up using 1629P double sided key, new design lock:

D-59-102 - single door lock coded with spare face cap for rekeying, illustration shows complete lock with pawls which are NOT INCLUDED and available separately if needed:

P-57-301 - pawl right side (passenger side)

P-57-302 - pawl left side (driver side)

Spare face caps are available as part no. P-44-203 (RP6215) - 5 caps per package



TUMBLERS AND KEYING KITS:

Key Blank	Tumbler #1 depth	Tumbler #2 depth	Tumbler #3 depth	Tumbler #4 depth	Tumbler #5 depth	Springs	Keying kits and Notes
B1. B5 Groove 1 Groove 3	P-43-101	P-43-102	P-43-103	P-43-104	P-43-105	RP6429	A-43-101 keying kit
RA4 1970AM (locks without sidebar)	P-43-101	P-43-112	P-43-113	P-43-114	P-43-115	RP6429	A-43-101 keying kit
1629P Double sided key	P-44-101 RP6201 321761	P-44-102 RP6202 321762	P-44-103 RP6203 321763	P-44-104 RP6204 321764		RP6419	Narrow tumblers – 0.2 inch width A-44-104 current keying kit Also contained in SK6949 and SK7072 keying kits (DWO)